Assembly Instructions for Vinyl Swing Arbor

#VSA900

To avoid personal injury or damage to your Arbor, assembly requires 2 people.

Tools Needed

Hammer
(2) 1/2" Wrenches
Cordless Drill/Screwdriver with Square Drive Bit

Package Contents

1 Top
2 Sides
4 Braces
1 Hardware Package
4 End Caps
15 Top Slats

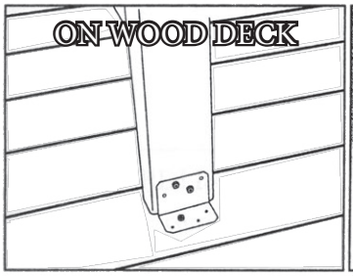
Hardware Package

1 Template for Top Slats
2 ⅜" NY-Glide
8 Vinyl Hole Plugs
8 5⁄16" Flat Washers
8 1" Screws
4 4" Screws
30 2" Screws
16 5⁄16" Flange Nuts
16 5⁄16" x 4½" Allen Head Bolts

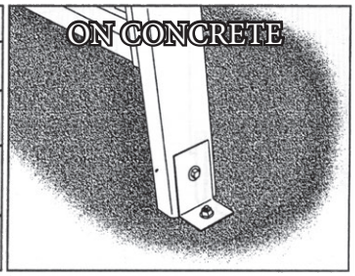


RECOMMENDED ANCHOR METHODS

All arbors include your choice of anchor option



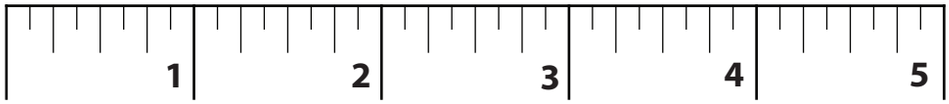
Use Simpson A-23
4 - 1" Screws per post



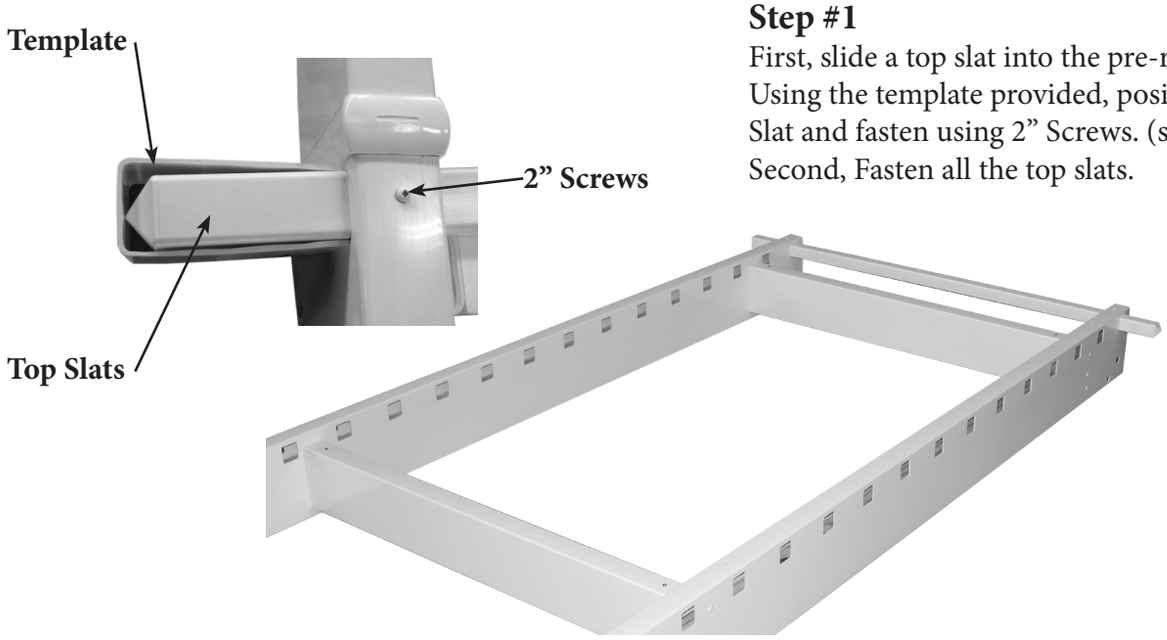
Use Simpson A-24 at each Post
5⁄16" x 1½" Lag Bolts



4 Stainless Steel Anchors
4 Lag Bolts

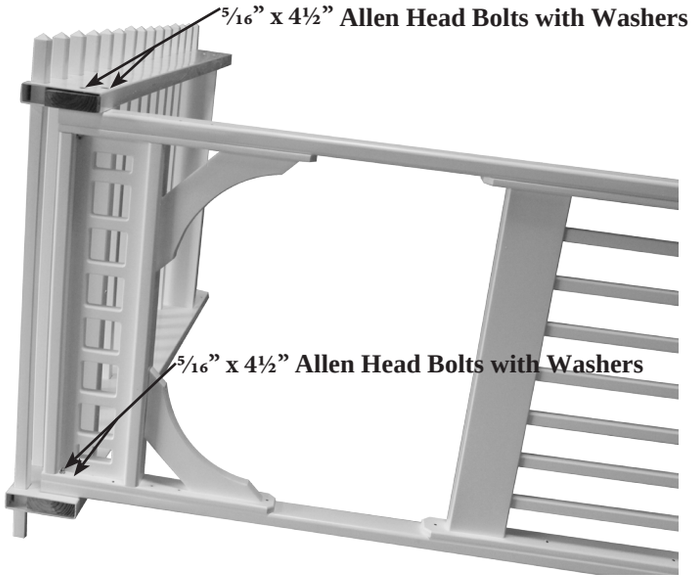


Use to measure bolts



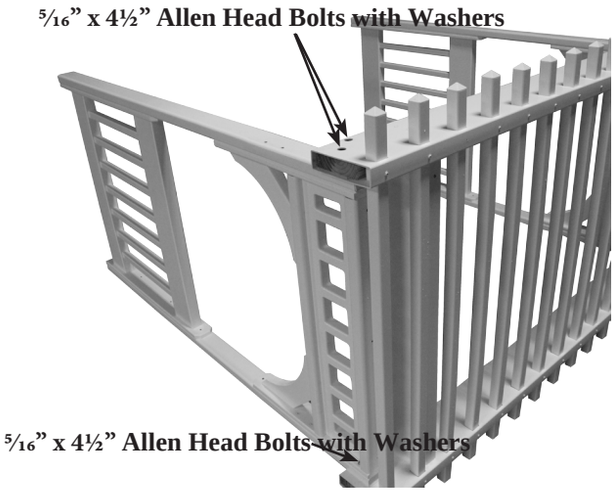
Step #1

First, slide a top slat into the pre-routed hole. Using the template provided, position the Top Slat and fasten using 2” Screws. (see insert) Second, Fasten all the top slats.



Step #2

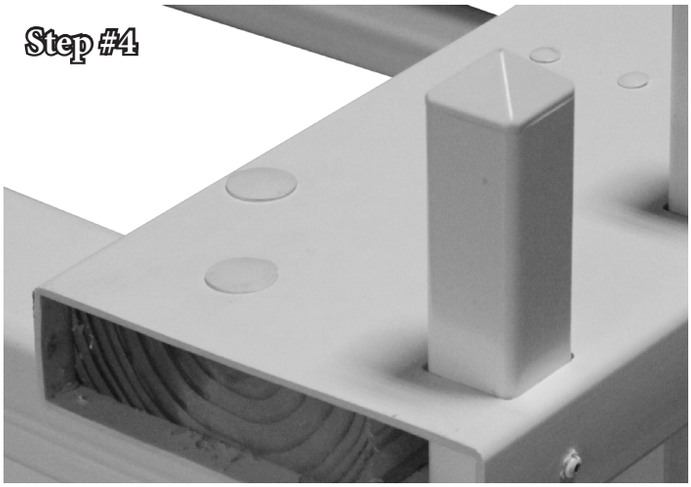
Fasten one side of the Arbor to the Top using 5⁄16” x 4½” Allen Head Bolts and 5⁄16" Washers.



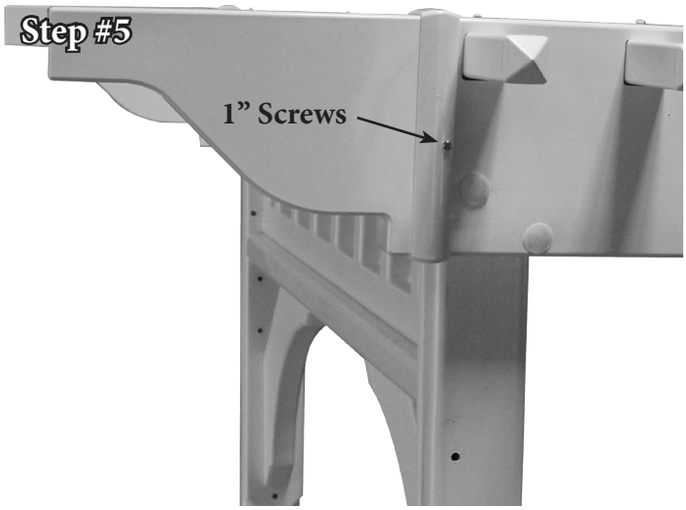
Step #3

Repeat Step #2, then set the Vinyl Swing Arbor Upright.

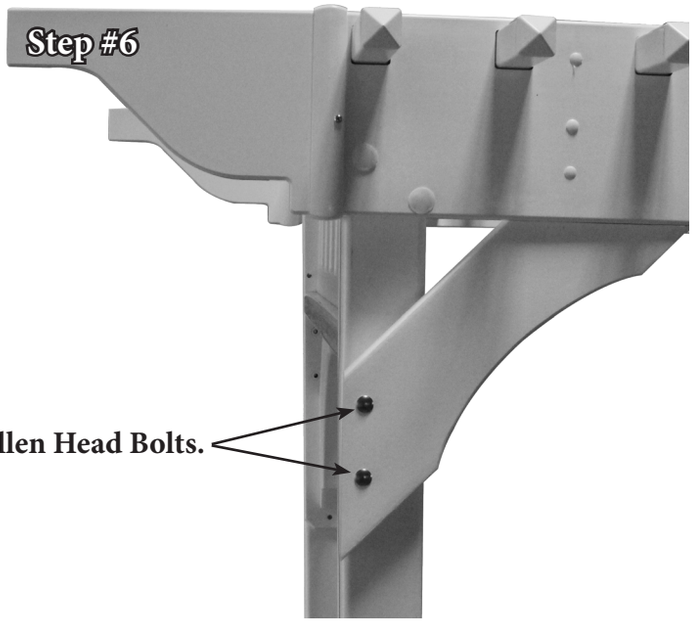
Step #4
Install the Vinyl Hole Plugs. (A Hammer may be needed. Tap lightly on the plug.)



Step #5
Fasten the EndCaps using 2 - 1" Screws. (One Screw on each side.)



Step #6
Fasten all 4 - Braces to the sides of ht e Arbor, using 5⁄16" x 4½" Allen Head Bolts.



Step #7
Then use a Square to ensure the Braces are level and plumb with top. Using 3” Screws, fasten Braces to underside of Top Beam.



Step #8
Install the NY-Glide in the pre-drilled holes.

